# **S04**

### The S04 system is ideal for keeping your business safe because of its strength and functionality.

## Why should I choose the S04 for my business?

## Flexibility

There are S04 steel expanding grilles to fit any size openings. All S04 grilles are up to two and a half metres high, and can lock either left or right.

S04 grilles can be fitted to the inside or outside of existing doors and using adjustable posts at intervals for support means you don't need top supports or tracks.

## Unobtrusive

The S04 folds up to only 15 % of its open size, and folds neatly out of the way when not in use. (Unique hinge aside pivoting facility). The S04 does not require a floor track so your customers will not be obstructed.

## Cover Large Openings

The S04 grilles will be made to any width by joining various sized grilles together. These can be self-supported (no floor or ceiling track) or hung from a ceiling track. Adjustable posts are available for supporting large S04 grilles when only half the opening is required to be secured.

## Long Lasting

The S04 grille has been treated, epoxy powdercoated and galvanised against corrosion.

## Unique Hinge Aside Pivoting Facility









# **S04 Expanding Security System**

## **Technical Specifications**

#### **Materials of Construction**

The expanding security system comprises an expanding steel diamond pattern trellis.

A top suspension track is optional and comprises a  $45 \text{mm} \ x \ 32 \text{mm}$  channel section.

The expanding trellis consists of square steel sections which are rigidly connected by means of high tensile rivets. The linkages are all high grade steel square channels.

A unique hinge aside facility enables the trellis system to pivot back flat against side walls so as to occupy a negligible amount of side space, alternatively, the door folds to only 15% of its open size and folds neatly out of the way when not in use.

The rivets are used in a non-pivoting function to minimise wear and tear and maximise life and strength.

#### Locks

The locking mechanism comprises a security slam lock with high grade double hooks and locating pins for added strength and security.

The doors can lock left, right or centre.

#### **Colour Range**

The doors are available in 2 standard exterior quality epoxy powder coatings. Individual colour schemes can be matched to suit almost any environment.

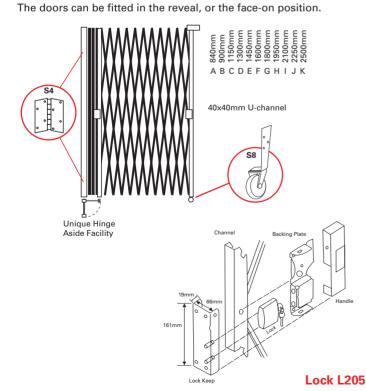
Channel sections are epoxy coated and galvanised against corrosion. The steel sections are finished in a high gloss resistant baked epoxy powder coat.

#### Warranty

A 12 month warranty against defective materials and workmanship applies.

#### Fitting

The doors are custom made to exact measurements, and can be made to any width by joining the various sizes together.



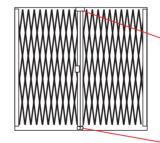
#### Australian Trellis Doors reserves the right to alter specifications without notice.

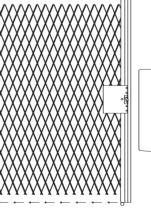
#### **STACK SIZES**

• • • • • • • • • • • • • • • • • • • •					
	Single Sash		Double	<b>Double Sash</b>	
	Door Width		Door Width	Stack Width	
	320 - 430 435 - 550 555 - 665 670 - 780 785 - 930 935 - 1015 1020 - 1130 1135 - 1250 1255 - 1365 1370 - 1480 1485 - 1600 1605 - 1715 1720 - 1830 1835 - 1950	115 130 145 160 175 190 205 220 240 255 270 285 300 315	555 - 780 785 - 1015 1020 - 1250 1255 - 1480 1485 - 1715 1720 - 1950 1955 - 2180 2185 - 2415 2420 - 2550 2655 - 2880 2885 - 3115 3120 - 3350 3355 - 3580 3585 - 3815	$115 + 115 \\ 130 + 130 \\ 145 + 145 \\ 160 + 160 \\ 175 + 175 \\ 190 + 190 \\ 205 + 205 \\ 220 + 220 \\ 240 + 240 \\ 255 + 255 \\ 270 + 270 \\ 285 + 285 \\ 300 + 300 \\ 315 + 315 \\ \end{array}$	
	1955 - 2065 2070 - 2180 2185 - 2300 2305 - 2415 2420 - 2530	330 345 360 375 390	3820 - 4050 4055 - 4280 4305 - 4530 4535 - 4765 4770 - 5000	330 + 330 345 + 345 360 + 360 375 + 375 395 + 395	

#### LARGER SIZES AVAILABLE

Locking two doors in the centre without a post is done when centre locking doors need to be secured and tracks are not required or insufficient space is available. With the Ref S35 T bracket at the top and Ref S25 Shoot Bolt at the bottom the doors are secured in the centre.





Double Diamond Door and Lock Snib Turn Egress Key Turn Access

# S71 Lock Keep (38 X 25)



**Top Track Profile** 

28mm

45mm